Mobile Assessment of Track Asset Data



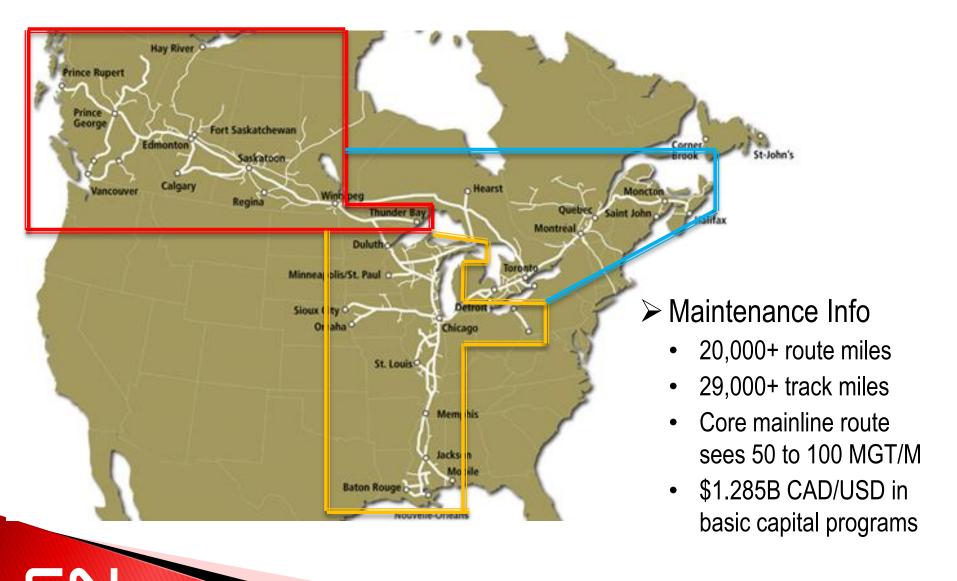
Kevin R. Day
Assistant Chief Engineer
Technology, Testing & Standards



September 16, 2015



CN Rail Information



CN - Technology, Testing & Standards

- ➤ Testing and Rail Maintenance Team
 - Rail Flaw Detection (RFD)
 - Geometry and Optical Testing
 - Rail Welding Maintenance, Standards and Auditing
 - Rail Grinding



- Track Inspection System (TIS)
- New Technologies

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Example Engineering Technology RFD Frequency Scorecard									
Engineering Region	Engineering Territory	Sub-Division	Track ID	Next Inspection Date	Miles From	Miles To	Total Miles	Winter Frequency	Track Status
Eastern	Greater Toronto Area	BALA	AA55	2015/03/06	35.48	36.77	1.29	61	1
Eastern	Greater Toronto Area	BALA	AC31	2015/01/12	92.57	93.89	1.32	46	-1
Eastern	Northern Ontario East	BALA	AC35	2015/03/01	106.41	107.72	1.31	61	1
Southern	Wisconsin North	SUPERIOR	S105	2015/01/18	260.00	262.16	2.16	46	0
Southern	Wisconsin North	SUPERIOR	S112	2015/01/18	272.30	274.30	2.00	46	0
Southern	Wisconsin North	SUPERIOR	S115	2015/03/10	452.43	453.97	1.54	61	1
Western	Alberta Central	WAINWRIGHT	GA10	2015/02/24	155.90	158.20	2.30	46	1
Western	Alberta Central	WAINWRIGHT	GA38	2015/02/13	169.50	172.00	2.50	36	1
Western	Alberta Central	WAINWRIGHT	GA48	2015/03/07	183.50	184.70	1.20	61	1

Engineering Standards

- Transportation Technology Center Inc (TTCI) research committees
- Rail Safety Advisory Committee Participation
- Connection to Regulatory Agencies
- Owner of CN Engineering Track Standards





Rail Flaw Detection

➤ Rail Flaw Detection Platforms

- Stop and Verify Testing
- Non-stop Testing
- Portable Hand Testing



> Frequency of Testing

- Generally test core mainline routes monthly
- Risk based approach to frequency planning
- CN owned yard tracks are tested based on usage and tonnage







Geometry Testing

➤ Geometry Platforms

- Utilize a variety of rail bound units and hi-rail trucks
- Provides foot by foot track measurements (gauge, cross level and curvature) for understanding track condition
- Provides rail profile data for estimating rail wear





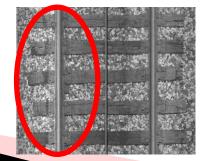


Geometry and Optical Inspection

➤ Geometry Platforms

- Optical track inspection system to identify missing track components
- Joint bar (fish plate) inspection systems
- Deployable gauge restraint measuring system (DGRMS)



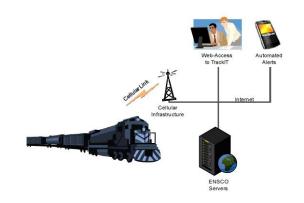




Vehicle Track Interaction (V/TI) Units

➤ V/TI Testing Procedures

- Accelerometers installed on locomotives that identify high impact and alignment locations
- Alerts provided to field forces based on predetermined thresholds
- Utilizing low level alert clusters to identify areas of potential concern
- Send alerts via email and utilize call outs depending on the severity of the alerts

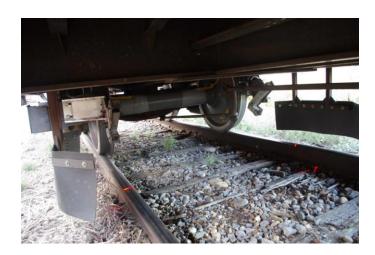






M-Rail Technology

- > Loaded gondola rail car providing track deflection information
 - Measures vertical rail deflection
 - Data used in conjunction with other geometry testing platforms to identify areas with poor stiffness and support
 - Assists in pinpointing areas with poor drainage and excessive moisture

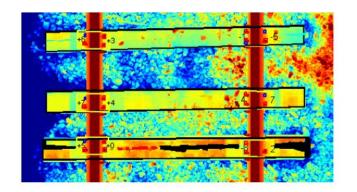






Tie Assessment Technology

- ➤ Tie Assessment Technology (TAT)
 - Provide an objective view of tie condition across the CN network
 - Better plan resources and capital programs based on need
 - Long term plan of utilizing the information to provide tie distribution and work gangs the exact locations for removal and installation







Rail Grinding

- > CN utilizes multiple grinding platforms
 - Switch and crossing (S&C) grinders are used for smaller projects like turnouts and road crossings
 - Production grinders used for out of face grinding
 - Recently added the latest 120 stone production grinder to the fleet to increase production in limited track time windows.
 - Potentially consider rail milling in the future if operating speeds can be

increased.

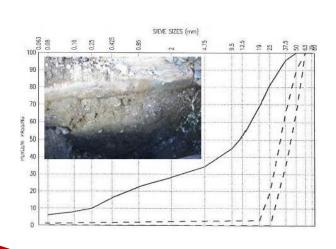


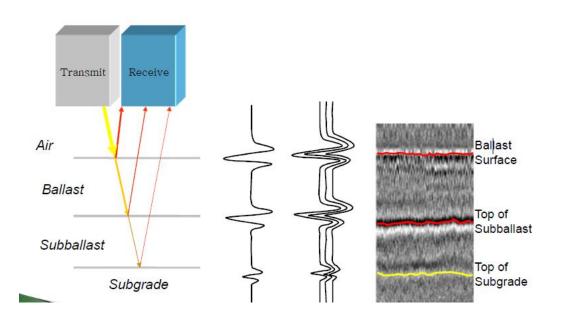


Ground Penetrating Radar (GPR)

A future technology at CN

- Provide a detailed assessment of ballast and subgrade conditions
- Better plan for undercutting programs
- Develop a list of locations to monitor
- Evaluation of supplier systems for moving forward on the right system for CN



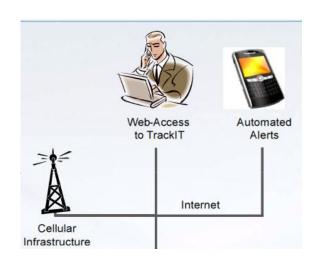




Remote Monitoring of Assets

- Identifying trouble spots and monitoring from a central location
 - Utilizing information from hot journal detectors
 - Monitoring road crossing power status
 - Rock/stabilization areas
 - In the future, use cameras with remote access for areas of known concern







Future Technology - Drone Inspections

- Protecting the track from potential mechanical issues
 - Potentially use unmanned equipment to optically inspect bridges and track locations
 - Require regulatory approval to operate in the United States
 - Current waivers do not allow for drones to fly out of sight this needs to be resolved for the technology to be useful







Wayside Detection Systems

- Protecting the track from potential mechanical issues
 - Hot bearing (journal) detectors
 - Dragging equipment detectors
 - Hot wheel detectors 530+
 - Information sent back to a central location for reviewing of trending information and nothing found stops





Installed together – 800+



Signalized Sidings

- Providing broken rail protection and operational capacity for high usage sidings
 - Created a three year plan in late 2013 to upgrade sixty sidings for signalized protection
 - Plan to complete 50+ by the end of 2015
 - Expect to see a reduction in incidents resulting from broken rails in future years as a result of these upgrades.



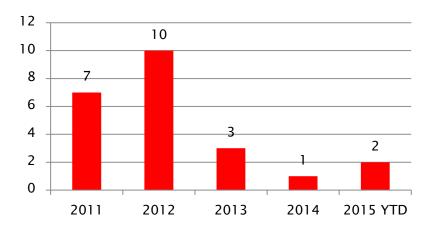


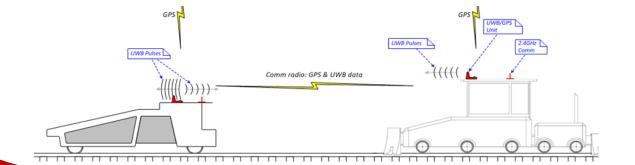
Collision Avoidance Systems

➤ Metrom Aura Project

- GPS/Ultra-Wideband signal system that warns operators prior to collisions
- Began installations in January 2013
- 940 installed on work equipment to date Plan to install 900 by year end

Number of collisions









TTCI Northern Megasite Project

➤ Northern Mega Site Testing

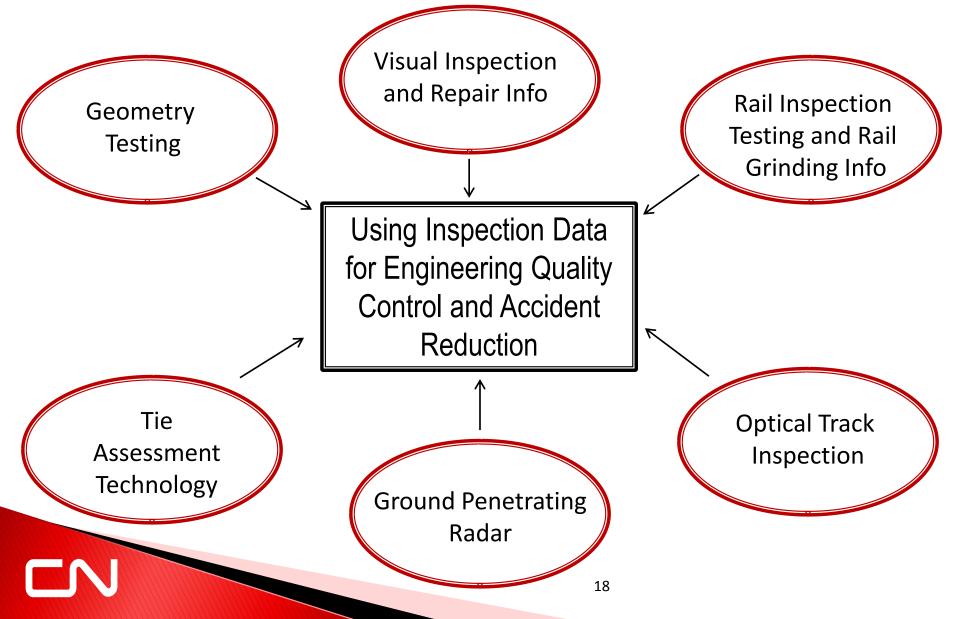
- Working with TTCI to test new materials and processes in extreme environmental conditions
- Located within 150 miles of Winnipeg,
 Manitoba, Canada
- High strength rails, insulated joints, subgrade/frost heaves and top of rail lubrication performance







Utilizing the Data



Engineering Risk Analytics

Inspect



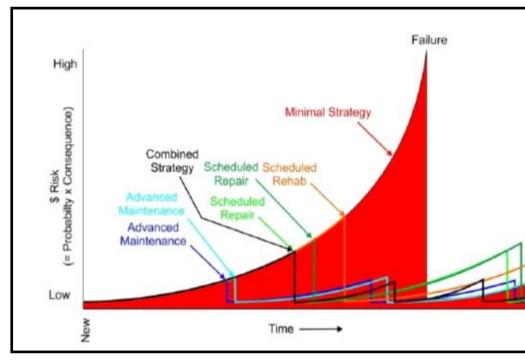


$$CoSD = \sqrt{w_{AL} * SD_{AL}^{2} + w_{LL} * SD_{LL}^{2} + w_{G} * SD_{G}^{2} + w_{CL} * SD_{CL}^{2}}$$

$$CoSDT = \sqrt{w_{AL} * SD_{AL}^{2} + w_{LL} * SD_{LL}^{2} + w_{CL} * SD_{CL}^{2}}$$



Identify Risk Areas and Schedule for Repair



Use technology and data analytics to manage track quality and identify areas of higher risk

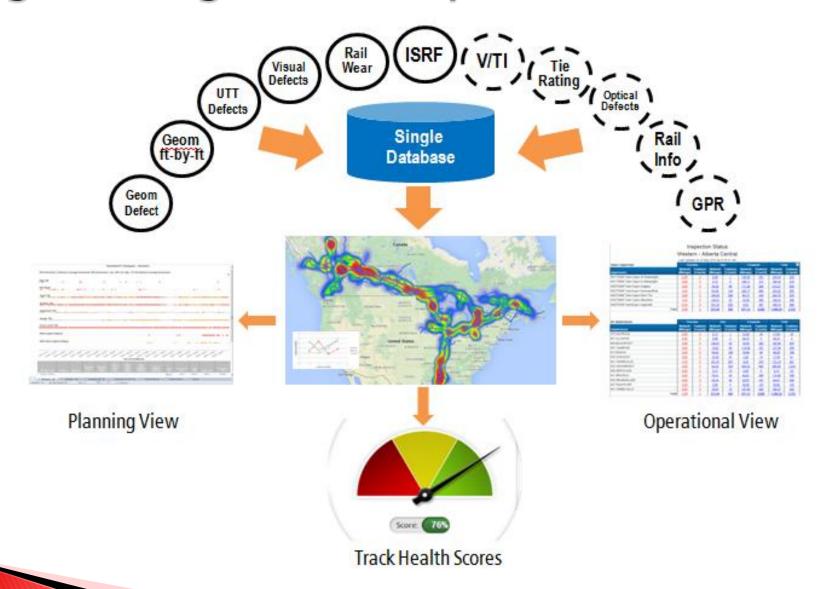


Engineering Rail Analytics

- Four Projects Currently Underway at CN
 - Geometry exception and foot by foot degradation analysis
 - Rail flaw defect and service failure pattern analysis
 - Development of a single database to store and analyze track inspection and exception information
 - Creation of a track health score by track location to identify areas that may be at more risk than others



Engineering Rail Analytics Tool



Questions



